

## GE6152 - ENGINEERING

 GRAPHICS
## OBJECTIVES

1. To develop in students graphic skill for communication of
> Concepts,
> Ideas and
$>$ Design of engineering products
and expose them to existing national standards related to technical drawings.

## Concepts and conventions

1. Importance of graphics in engineering applications.
2. Use of drafting instruments.
3. BIS conventions and specifications.
4. Size, layout and folding of drawing sheets.
5. Lettering and dimensioning.

## What is Engineering Drawing?

## 1. ENGINEERING DRAWING IS THE LANGUAGE OF ENGINEERS.

2. By means of Engineering Drawing one can express the shape, size, finish etc. of any object accurately and clearly.

## Methods of Expression

There are three methods of writing the graphic languages.

1. Freehand
2. With hand-held instruments
3. By computer

## Methods of Shape Description

1. Two Dimensional Drawings or Plane Geometrical drawings.
2. Three Dimensional Drawings or Solid Geometrical drawings.

## Plane Geometrical drawings

Plane Geometrical drawing is the drawing which represents the objects having two dimensions.
Ex : Representing square, triangle etc. on a drawing sheet.


## Solid Geometrical drawings

Solid Geometrical drawing is the drawing which represents the objects of three dimensions.
Ex : Representing cone, sphere etc. on a drawing sheet.

## Engineering Drawing Instruments

1. Drawing board
2. Drawing sheets
3. Mini-drafter/Drafting machine
4. Instrument box

## Engineering Drawing Instruments

5. Set-squares ( $45^{\circ}$ triangle and $30^{\circ}-60^{\circ}$ triangle)
6. Protractor
7. Scales (celluloid/card-board - M1, M2. . . . Me)
8. Drawing Pencils (HB, H and 2H Grades)

## Engineering Drawing Instruments

9. Eraser
10. Clips or Adhesive tape (cello-tape)
11. Sharpener and Emery paper
12. French curves

Drawing board


Mini-drafter/Drafting machine


## Drawing sheet Standard Sizes

| Designation | Dimensions, mm |  |
| :---: | :---: | :---: |
|  | Length | Width |
| A0 | 1189 | 841 |
| A1 | 841 | 594 |
| A2 | 594 | 420 |
| A3 | 420 | 297 |
| A4 | 297 | 210 |

## Instrument box



## Set-squares



## Drawing Pencils

## HARD



## MEDIUM

The medium grades are used for general use on technical drawings. The harder grades are for instrument drawings and the softer for sketching.

## SOFT

Soft leads are used for technical sketching and artwork but are too soft for instrument drawings.

## Drawing Pencils

1. HB - (Soft grade) Used for drawing thick outlines like borderlines, lettering and arrow heads.
2. H-Used for finishing lines, outlines, visible lines and hidden lines.
3. 2H-(Hard grade) Used for construction lines, dimension lines, centre lines and section lines.

French curves

## Standards

1. I.S.O- International Organization for Standardization
2. I.S.I-Indian Standards Institution
3. B.I.S -Bureau Of Indian Standards

## Sheet Layout



## Title Block



## Folding of Drawing Sheets

| SHEET SIZE | FOLDING DIAGRAM | LENGTHWISE FOLDING |
| :---: | :---: | :---: |
| $\begin{gathered} \text { A2 } \\ 420 \times 594 \end{gathered}$ |  |  |
| $\begin{gathered} \text { A3 } \\ 297 \times 420 \end{gathered}$ |  |  |

## Types of Lines

Type of line ..... Illustration
Application Pencil Grade
Continuous thick Visible outlines. ..... H
Continuous thin

$\square$
Dimension lines, leader lines, extension lines, Construction lines ..... 2H \& Hatching lines.
Continuous thin wavy (drawn free hand) ..... 2 H
break lines.

## Types of Lines

Type of line Illustration Application Pencil Grade
Continuous thin with zigzag _ ..... 2 H
Short dashes ..... -------------------------------
Invisible edges. ..... H
Long chain thin Centre lines, locus lines. ..... HLong chain thick at _-_-_-_ Cutting plane lines.$2 \mathrm{H} \& \mathrm{H}$ends and thin
elsewhere

## Types of lettering

i. Vertical Letters
a) CAPITAL (UPPER CASE) LETTERS.
b) Small (lower case) letters.
ii. Inclined Letters (inclined at $75^{\circ}$ to the horizontal) a) CAPITAL (UPPER CASE) LETTERS.
b) Small (lower case) letters.

## Lettering Standards

1. Standard heights for lettering are 3.5, 5, 7 \& 10 mm.
2. Ratio of height to width, for most of the letters is approximately 5:3.
3. However for $M$ and $W$, the ratio is approximately5:4

## Lettering Standards

Different sizes of letters are used for different purposes:

1. Main title - 7 (or) 10 mm
2. Sub-titles - 5 (or) 7 mm
3. Dimensions, notes etc. - 3.5 (or) 5 mm .

## Single Stroke Letters

## ABCDEFGHIJKLMNOPO

RSTUVWXYZ

## abcdefgnijkimnopar

StuVWXYZ
0123456789

## Gothic Letters (thick letters)



VERTICAL (CAPITAL \& LOWER CASE) LETTERS AND NUMERALS

## Lettering Standards

## NOTE:

1. Vertical letters are preferable.
2. Guide lines -2 H pencil
lettering -HB pencil

## Lettering Standards

## NOTE:

3. Spacing between two letters $1 / 5^{\text {th }}$ of the height of the letters.
4. Space between two words $3 / 5^{\text {th }}$ of the height of the letters.

## Exercise :

Write free-hand, In single stroke vertical (CAPITAL\& lower case) letters, the following:

1. Alphabets and Numerals (Heights 5, $7 \& 10 \mathrm{~mm}$ ).
2. "DRAWING IS THE LANGUAGE OF ENGINEERS" (Heights 5 \& 7 mm ).

## Dimensioning

1. An Engineering drawing should contain the details regarding the sizes, besides giving the shape of an object.
2. The expression of details in terms of numerical values regarding distances between surfaces etc., on a drawing by the use of lines, symbols and units is known as dimensioning.

## Anatomy of a dimension



## General Principles

1. All dimensions should be detailed on a drawing.
2. No single dimension should be repeated except where unavoidable.
3. Mark the dimensions outside the drawing as far as possible.

## General Principles

4. Avoid dimensioning to hidden lines wherever possible.
5. The longer dimensions should be placed outside all intermediate dimensions, so that dimension lines will not cross extension lines.

## Illustration of principles of dimensioning

1. Place the dimensions outside the views.

Note:
Dimensions of diameter, circle and radius may be shown inside.


Not Correct
Correct

## Illustration of principles of dimensioning

2. Place the dimension value above the horizontal line near the middle.


## Illustration of principles of dimensioning

3. Dimensioning a vertical line.


Not Correct
Correct

## Illustration of principles of dimensioning

4. When on overall dimension is shown, one of the intermediate dimensions should not be given.


Not Correct


Correct

## Illustration of principles of dimensioning

5. Overall dimensions should be placed outside intermediate dimensions.


Not Correct


Correct

# Illustration of principles of dimensioning 

6. Arrange a chain of dimensions in a continuous line.


Not Correct


Correct

## Illustration of principles of dimensioning

7. Arrowheads should touch the projection lines.


Not Correct


Correct

## Illustration of principles of dimensioning

8. Dimension lines should be placed at least 6 to 10 mm away from the outlines.


Not Correct


Correct

## Illustration of principles of dimensioning

9. Dimensions are to be given to visible lines and not to hidden lines.


Not Correct
Correct

## Illustration of principles of dimensioning

10.Centre line should not be used as a dimension line.


Not Correct


Correct

# Illustration of principles of dimensioning 

11.Do not repeat the same dimension in different views.


FRONT VIEW

L.S. VIEW

Not Correct
Correct

# Illustration of principles of dimensioning 

12. Dimensioning from a centre line should be avoided except when centre line passes through the centre of a hole or a cylinder part.


Correct

## Illustration of principles of dimensioning

13.Indicate the depth of the hole as notes written horizontally.


Not Correct


Correct

# Illustration of principles of dimensioning 

14.Locate holes in the proper view.


Not Correct
Correct

## Illustration of principles of dimensioning

15.Diameter and radius symbols should be placed before the values.


Not Correct
Correct

## Illustration of principles of dimensioning

16. Dimensions are to be given from visible lines and not from hidden lines.


Not Correct
Correct

## Methods of Dimensioning

1. Unidirectional System (preferable)
2. Aligned System

## Unidirectional System

1. In this method dimensions shall be horizontally so that they can be read from the bottom of the sheet.
2. Here the dimension lines may be interrupted near the middle for the insertion of dimensions.


## Aligned System

1. In aligned system, dimensions shall be placed parallel to (i.e., aligned with) and above the dimension lines, preferably in the middle and not by interrupting the dimension lines.
2. Here the dimensions can be read from the bottom or from the right side of the drawing.

## ALIGNED METHOD OF DIMENSIONING



## Arrow heads



CLOSED
CLOSED AND FILLED

## Arrangement of dimensions

1. Chain dimensioning
2. Parallel dimensioning
3. Superimposed running dimensioning

## Chain dimensioning



## Parallel dimensioning



## Superimposed running dimensioning




## Geometrical Construction

1. Geometrical construction of lines, arcs, circles, polygons and drawing tangents and normal form the basics of Engineering drawing.

## Points

1. A point represents a location in space or on a drawing, and has no width, height and depth.
2. A point is represented by the intersection of two lines.


## Lines

1. A straight line is the shortest distance between two points and is commonly referred as "Line".
2. It as length and no width.

## Angles

1. An Angle is formed between two intersecting lines.
2. A common symbol for angle is $\angle$

## Triangles

1. A Triangle is a plane figure bounded by three lines, and the sum of the interior angle is always $180^{\circ}$.
2. A right angle triangle has one $90^{\circ}$ angle.

## Triangles



Equilateral


Isosceles


Right Isosceles Triangle


Scalene


Right Scalene
Triangle

## Quadrilaterals

1. A Quadrilateral is a plane figure bounded by four lines.
2. In this quadrilaterals if the opposite sides are parallel, the quadrilateral is called parallelogram.

## Quadrilaterals



Square


Rhombus

## Rectangle


trapezoid

trapezium

## Polygons

1. A Polygon is plane figure bounded by number of straight lines.
2. If the polygon has equal angles and equal sides and if it can be inscribed in or circumscribed around a circle, it is called as Regular polygon.

| Types of Regular polygons |  |  |
| :---: | :---: | :---: |
| Types | Sides | Shapes |
| Triangle | 3 |  |
| Square | 4 |  |
| Pentagon | 5 | $\square$ |
| Hexagon | 6 |  |
| Heptagon | 7 |  |
| Octagon | 8 |  |
| Nonagon | 9 |  |
| Decagon | 10 |  |
| Hendecagon | 11 |  |
| Dodecagon | 12 |  |

## Circles and Arcs

1. A Circle is a closed curve and all points of which are at the same distance from a point called the center.
2. Circumference refers to the distance around the circle.
3. If number of circles of circles have a same center, they are called as Concentric circles.

## Circles and Arcs



## Circles

## Parts of a Circle



## Bisect a line

1.Set a Compass width to a approximately two thirds the line length. The actual width does not matter.
2.Using a straight edge, draw a line between the points where the arcs intersect.


To Bisect a Circular Arc


## Divide a Line into number of equal

parts

1. Draw a straight line $A B$.
2. Draw a line $A C$ at any convenient acute angle with AB.
3. Set the divider to a convenient length and mark off seven spaces on AC. Let the points obtained be $I^{\prime}, 2^{\prime}, 3^{\prime}, 4^{\prime}, 5^{\prime}, 6^{\prime}$,and $7^{\prime}$.
4. Join 7'to the point B.
5. Draw lines through points $1^{\prime}, 2^{\prime}, 3^{\prime} .4^{\prime}, 5^{\prime}$ and $6^{\prime}$ parallel to $7^{\prime} B$ to meet $A B$ at points $1,2,3,4,5$ and 6 respectively. These points divide $A B$ in equal length.

## Divide a Line into number of equal parts


*An acute angle is less than $90^{\circ}$

## To Construct an Isosceles Triangle

1. Mark a point $P$ that will become one vertex of the triangle.
2. Mark a point $R$ on arc. PR will be the base of the triangle.
3. Draw the base PR of the triangle.
4. With Points $P$ and $R$ as centres and radius $R$, equal to the length of the sides, draw intersecting arcs to locate the vertex (top point) of the triangle.
5. $P Q R$ is an isosceles triangle with the desired dimensions.

## To Construct an Isosceles Triangle



## To Construct an Equilateral Triangle

1. Mark a point $P$ that will become one vertex of the triangle.
2. Mark a point $Q$ on either arc to be the next vertex.
3. Without changing the width, move to $Q$ and draw an arc across the other, creating $R$
4. Draw three lines linking $P, Q$ and $R$

## To Construct an Equilateral Triangle



## Construct a regular pentagon

First Method

1. Draw a line $A B$ equal to the given length of a side.
2. Draw a line $A B$ equal to the given length of a side. Extend the side $B A$ and mark $P$ such that $A P=A B$
3. Divide the semi-circle into 5 equal parts (for pentagon) by trial and error method and name the points as $1,2,3,4$ and 5 starting form P .

## Construct a regular pentagon

First Method
5. Join A2. Now $A 2=A B=A E$.
6. Join A3 and A4 and extend them.
7. With $A B$ as radius and $B$ as centre, draw an arc to cut the extension of $A 4$ at $C$.
8. With E as centre and same radius draw an arc to intersect the extension of $A 3$ at $D$.
9. Join $B C, C D$ and $D E . A B C D E$ is the required pentagon.

Construct a regular pentagon


## Pentagon (vertical)



## Construct a regular pentagon

Second Method

1. Draw $A B$ equal to one side of the pentagon.
2. Draw $A B$ equal to one side of the pentagon. Extend the side $A B$ and mark $P$ such that $A B=B P$.
3. With $B$ as centre and $B A$ as radius draw a semicircle.
4. Divide the semi-circle into 5 equal parts (for pentagon) by trial and error method and name the points as $1,2,3,4$ and 5 starting from $P$.

## Construct a regular pentagon

Second Method
5. Join $B 2$. Now $A B=B 2=B C$
6. Draw the perpendicular bisectors of $A B$ and $B C$ to intersect at 0 .
7. With $O$ as centre and $O A=O B=O C$ as radius draw a circle.
8. With $A$ and $C$ as Centre's and $A B$ as radius, draw arcs to cut the circle at $E$ and $D$ respectively.
9. Join $C D, D E$ and $E A . A B C D E$ is the required pentagon.

## Construct a regular pentagon

Second Method


## Problem

Problem 1 :
Construct a regular pentagon of 40 mm side with side (i) horizontal and (ii) vertical.

## Construct a regular hexagon

1. Let $A B$ be the given side.
2. With $A$ and $B$ centres and $A B$ as radius, draw two arcs to intersect at 0 .
3. With $O$ as centre and $A B$ as radius describe a circle.
4. With the same radius and $A$ and $B$ as centres, draw arcs to cut the circumference of the circle at F and C respectively.

## Construct a regular hexagon

5. With the same radius and $C$ and $F$ as centres, draw arcs to cut the circle at D and E respectively. Join $B C, C D, D E, E F$ and $F A$. ABCDEF is the required hexagon.

## Hexagon (horizontal)



Hexagon (vertical)


## Problem

1. Construct a regular hexagon of side 35 mm when one side is
(i) horizontal and (ii) vertical.

## CONIC SECTIONS

## CONIC SECTIONS

1. The sections obtained by the intersection of a right circular cone by cutting plane in different positions relative to the axis of the cone are called Conics or Conic Sections.

## Circular Cone

1. A right circular cone is a cone having its axis perpendicular to its base.
2. The Top point of the cone is called APEX.
3. The imaginary line joining the apex and the centre of the base is called AXIS.
4. The Lines joining the apex to the circumference of the base circle is called GENERATORS.

Right Circular Cone


## Definitions

1. The conic sections can be defined in TWO WAYS :
a) By Cutting a right circular cone with a sectional plane.
b) Mathematically, i.e., with respect to the loci of a point moving in a plane.

## Cutting Planes

| AA | GiVES | CIRCLE |
| :--- | :---: | :--- |
| BB | ". | ELLIPSE |
| CC | " | PARABOLA |
| DD | " | HYPERBOLA |
| EE | ". | RECTANGULAR- |
|  |  | HYPERBOLA |

FIG.6.1

(b) CUTTING PLANES AA,BB, $-\cdots \cdot$

## Cutting Planes



Definition of Conic sections by Cutting a right circular cone with a sectional plane

1. Circle

When the cutting plane AA is perpendicular to the axis and cuts all the generators, the section obtained is a circle.



Definition of Conic sections by Cutting a right circular cone with a sectional plane
2. Ellipse

When the cutting plane BB is inclined to the axis of the cone and cuts all the generators on one side of the apex, the section obtained is an ellipse.


## Definition of Conic sections by Cutting a right circular cone with a sectional plane

3. Parabola

When the cutting plane CC is inclined to the axis of the cone and parallel to one of the generators, the section obtained is a parabola.


Definition of Conic sections by Cutting a right circular cone with a sectional plane
4. Hyperbola

When the cutting plane DD makes a smaller angle with the axis than that of the angle made by the generator of the cone, the section obtained is a hyperbola.


Definition of Conic sections by Cutting a right circular cone with a sectional plane
5. Rectangular Hyperbola or Equilateral Hyperbola

When the cutting plane EE is parallel to the axis of the cone, the section obtained is a RECTANGULAR or EQUILATERAL HYPERBOLA.


## Conic sections Defined

## Mathematically-Conic Terminology

1. Conic

It is defined as the locus of a point moving in a plane in such a way that the ratio of its distance from a fixed point to a fixed straight line is always a constant. This ratio is called eccentricity.

## Conic sections Defined Mathematically

2. Ellipse

Ellipse is the locus of a point moving in a plane in such a way that the ratio of its distance from a point (F) to the fixed straight line (DD) is a constant and is always less than 1 .

## Conic sections Defined Mathematically

3. Parabola

Parabola is the locus of a point moving in a plane in such a way that the ratio of its distance from a point ( $F$ ) to the fixed straight line (DD) is a constant and is always equal to 1.

## Conic sections Defined Mathematically

4. Hyperbola

Hyperbola is the locus of a point moving in a plane in such a way that the ratio of its distance from a point (F) to the fixed straight line (DD) is a constant and is greater than 1.
5. Focus

The fixed point is called the focus (F).
6. Directrix

The fixed line is called the directrix (DD).

## Conic sections Defined Mathematically

7. Eccentricity (e)

It is the ratio =
distance of the moving point from the focus
Distance of the moving point from the directrix

## Conic sections Defined Mathematically

8. Axis (CA)

The line passing through the focus and perpendicular to the directrix is called axis.
9. Vertex (V)

It is a point at which the conic cuts its axis.

## Conic sections Defined

 Mathematically

## Ellipse

## Methods of Construction

1. Eccentricity method
2. Pin and String method
3. Trammel method
4. Intersecting arc or Arc of Circles or Foci method

## Ellipse

## Methods of Construction

## 5. Concentric Circles method

6. Rectangle or Oblong method
7. Parallelogram method
8. Circle method (using conjugate diameters)
9. Four centers (approximate) method

## Problem 1

a)Construct an ellipse when the distance between the focus and the directrix is 50 mm and the eccentricity is $2 / 3$.
(b) Draw the tangent and normal at any point P on the curve using directrix.

## Solution

1. Draw a vertical line $\mathrm{DD}^{\prime}$ to represent the directrix. At any point $A$ on it draw a line perpendicular to the directrix to represent the axis.
2. The distance between the focus and the directrix is 50 mm . So mark F1, the focus such AF1 $=50 \mathrm{~mm}$.
3. Eccentricity $=2 / 3$ i.e., $2+3=5$. Divide AF1 into 5 equal parts using geometrical construction and locate the vertex V1 on the third division from A. Now V1F1/V1A = 2/3.

## Solution

4. Draw a perpendicular line at V1. Now draw $45^{\circ}$ inclined line at F1 to cut the perpendicular line drawn at V1. Mark the cutting point as S. Or V1 as centre and V1F1 as radius cut the perpendicular line at S .
5. Join $A$ and $S$ and extend the line to $Y$.

From F1 draw a $45^{\circ}$ line to intersect the line AY at T. From T erect vertical to intersect AA' at V2, the another vertex. V1V2 = Major axis.

## Solution

6. Along the major axis, mark points 1, 2... 10 at approximately equal intervals. Through these points erect verticals to intersect the line AY (produced if necessary) at $1^{\prime}, 2^{\prime}, \ldots .10 '$.
7. With 11 ' as radius and F 1 as centre draw two arcs on either side of the axis to intersect the vertical line drawn through 1 at P1 and Q1.
8. With 22 ' as radius and F 1 as centre draw two arcs on either side of the axis to intersect the vertical line drawn through 2 at P2 and Q2.

## Solution

9. Repeat the above the obtain P3 and Q3...P10 and Q10 corresponding to $2,3, \ldots 10$ respectively and draw a smooth ellipse passing through V1, P1.... P10, V2, Q10,... Q1,...V1...
10. To mark another focus F2: Mark F2 on the axis such that V2F2 = V1F1.
11. To mark another Directrix D1D1' : Mark A' along the axis such that $A^{\prime} V 2$ = AV1. Through $A^{\prime}$ draw a vertical line D1D1'.

## Solution

Draw the tangent and normal at any point P on the curve using directrix.
12. Mark a point P and join PF1.
13. At F1 draw a line perpendicular to PF1 to cut DD' at Q . Join QP and extend it. QP is the tangent at $P$.
14. Through $P$, draw a line NM perpendicular to QP. NM is the normal to the ellipse at $P$.

Eccentricity $=2 / 3$
i.e., $2+3=5$


## Engineering Applications

The shape of an ellipse is used for making

1. Concrete arches
2. Stone bridges
3. Glands
4. Stuffing boxes
5. Reflectors used in automobiles etc.

## Exercise

Problem 2:
a) Construct an ellipse when the distance between the focus and the directrix is 60 mm and the eccentricity is $3 / 4$.
(b) Draw the tangent and normal at any point P on the curve using directrix.

## Exercise

Problem 3:
a) Construct an ellipse given the distance of the focus from the directrix as 60 mm and eccentricity as $2 / 3$.
(b) Draw the tangent and a normal to the curve at a point on it 20 mm above the major axis.

## Exercise

Problem 4:
a) Construct an ellipse when the distance of the focus from the directrix is equal to 5 cm and the eccentricity is $3 / 4$.
(b) Draw the tangent and normal at any point P on the curve using directrix.

## Exercise

Problem 5:
a) Draw the locus of a point $P$ moving so that the ratio of its distance from a fixed point $F$ to its distance from a fixed straight line $D^{\prime}$ is (i) $3 / 4$
(ii) 1 and (iii) 4/3.
(b) Point F is at a distance of 35 mm form DD'. Draw a tangent and a normal to each curve at any point on it.

## Construct a Parabola

Problem 6:
Construct a parabola when the distance between focus and the directrix is 50 mm . Draw tangent and normal at any point $P$ on the curve.

## Construct a Parabola

1. 2. Draw a vertical line $D D^{\prime}$ to represent the directrix. At any point $A$ on it draw a line perpendicular to the directrix to represent the axis.
1. The distance between the focus and the directrix is 50 mm . So mark $F$ the focus such $A F=50 \mathrm{~mm}$.
2. For parabola the eccentricity is always equal to 1 . So mark the mid-point of AF as V (vertex) Now $\mathrm{VF} / \mathrm{VA}=1$.
3. Draw a perpendicular line at V . Now draw $45^{\circ}$ inclined line at F to cut the perpendicular line drawn at V . Mark the cutting point as S . Or V as centre and VF as radius cut the perpendicular line at $S$.

## Construct a Parabola

5. Join $A$ and $S$ and extend the line to $Y$.
6. Along the axis $A A^{\prime}$ mark points $1,2 . . .5$ at approximately equal intervals. Through these points erect verticals to intersect the line AY (produced if necessary) at $1^{\prime}, 2^{\prime}, \ldots .5^{\prime}$.
7. With $11^{\prime}$ as radius and $F$ as centre draw two arcs on either side of the axis to intersect the vertical line drawn through 1 at P1 and Q1.
8. With $22^{\prime}$ as radius and F as centre draw two arcs on either side of the axis to intersect the vertical line drawn through 2 at P2 and Q2.

## Construct a Parabola

9. Repeat the above the obtain P3 and Q3...P5 and Q5 corresponding to $2,3, \ldots 5$ respectively and draw a smooth parabola passing through P5,... P1, V, Q1, Q5.
Draw the tangent and normal at any point P on the curve using directrix.
10. Mark the given point $P$ and join $P F$.
11. At $F$ draw a line perpendicular to $P F$ to cut $D D^{\prime}$ at $Q$. Join $Q P$ and extend it. QP is the tangent at $P$.
12. Through $P$, draw a line NM perpendicular to $Q P$. NM is the normal to the parabola at $P$.


## Exercise

Problem 7:
Draw a parabola given the distance of the focus from the directrix as 60 mm . Draw tangent and normal at any point $P$ on the curve.

## Exercise

Problem 8:
Draw the parabola whose focus is at a distance of 40 mm from the directrix. Draw a tangent and a normal at any point on it.

## Exercise

Problem 9 :
Draw a parabola when the distance of focus from the directrix is equal to 65 mm . Draw a tangent and a normal at any point on it.

## Exercise

Problem 10:
A fixed point is 55 mm from a fixed straight line. Draw the locus of a point moving in such a way that its distance from the fixed straight line is equal to its distance from the fixed point. Name the curve. Draw a tangent and a normal at any point on it.

## Engineering Applications

Parabola is used for

1. Suspension bridges
2. Arches
3. Sound and Light reflectors for parallel beams such as search lights, machine tool structures etc.

## Construct a Hyperbola

Problem 11 :
Construct a hyperbola when the distance between the focus and the directrix is 40 mm and the eccentricity is $4 / 3$. Draw a tangent and normal at any point on the hyperbola.

## Construct a Hyperbola

1. Draw a vertical line $\mathrm{DD}^{\prime}$ to represent the directrix. At any point $A$ on it draw a line perpendicular to the directrix to represent the axis.
2. The distance between the focus and the directrix is 40 mm . So mark $F$ the focus such that $A F=40 \mathrm{~mm}$.
3. Eccentricity $=4 / 3$ i.e., $4+3=7$. Divide $A F$ into 7 equal parts using geometrical construction and locate the vertex V on the third division from A . Now VF/VA $=4 / 3$.

## Construct a Hyperbola

4. Draw a perpendicular line at V . Now draw $45^{\circ}$ inclined line at F to cut the perpendicular line drawn at V . Mark the cutting point as S . Or V as centre and VF as radius cut the perpendicular line at $S$.
5. Join $A$ and $S$ and extend the line to $Y$.
6. Along the axis $A A^{\prime}$ mark points $1,2 . . .5$ at approximately equal intervals. Through these points erect verticals to intersect the line AY (produced if necessary) at 1', 2',...5'.

## Construct a Hyperbola

7. With 11 ' as radius and $F$ as centre draw two arcs on either side of the axis to intersect the vertical line drawn through 1 at P1 and Q1.
8. With 22 ' as radius and $F$ as centre draw two arcs on either side of the axis to intersect the vertical line drawn through 2 at P2 and Q2.
9. Repeat the above the obtain P3 and Q3...P5 and Q5 corresponding to 3 .. 5 respectively and draw a smooth hyperbola passing through P5, P4.... P1 V, Q1,... Q5.

## Construct a Hyperbola

Draw the tangent and normal at any point P on the curve using directrix.
10. Mark a point P and join PF1.
11. At F1 draw a line perpendicular to PF1 to cut DD' at Q . Join QP and extend it. QP is the tangent at $P$.
12. Through $P$, draw a line NM perpendicular to $Q P$. NM is the normal to the hyperbola at $P$.


Eccentricity $=4 / 3$
Divide AF into 7 equal parts.

## Engineering Applications

Hyperbola is used in

1. Design of Channels etc.
2. The expansion curve ( $p-v$ diagram) of a gas or steam is represented by a Rectangular Hyperbola.

## Exercise

Problem 12:
Draw a hyperbola when the distance between its focus and directrix is 50 mm and eccentricity is $3 / 2$. Also draw the tangent and normal at a point 25 mm from the directrix.

## Exercise

Problem 13:
Draw a hyperbola when the distance between its focus and directrix is 50 mm and eccentricity is $5 / 3$. Also draw the tangent and normal at any point on the hyperbola.

## Exercise

Problem 14:
Draw a hyperbola given the distance of the focus from the directrix as 55 mm an eccentricity as 1.5 .


## Special Curves



## Cycloid

1. A cycloid is a curve generated by a point on the circumferences of a circle as the circle rolls along a straight line.
2. The rolling circle is called the generating circle and the line along which is rolls is called the directing line or base line.

## Cycloid

## NOTE :

1. When a circle makes one revolution on the base line it would have moved through a distance $=$ circumference of the rolling circle.
2. This circumference should be obtained by geometrical construction.

## Problem 1

A coin of 40 mm diameter rolls over a horizontal table without slipping.
A point on the circumference of the coin is in contact with the table surface in the beginning and after one complete revolution.
Draw the cycloidal path traced by the point. Draw a tangent and normal at any point on the curve.

## Solution

1. Draw the rolling circle of diameter 40 mm .
2. Draw the base line $P Q$ equal to the circumference of the rolling circle at $P$.
3. Divide the rolling circle into 12 equal parts as 1,2,3 etc.
4. Draw horizontal lines through 1,2,3 etc.
5. Divide the base line $P Q$ into the same number of equal parts (12) at $1^{\prime}, 2^{\prime}, 3^{\prime} . .$. etc.

## Solution

6. Draw lines perpendicular to PQ at 1', 2', $3^{\prime}$ etc to intersect the horizontal line drawn through C (called the locus of centre) at $\mathrm{C}_{1}, \mathrm{C}_{2}$....etc.
7. With $C_{1}, C_{2}$ etc as centres and radius equal to radius of rolling circle ( 20 mm ) draw arcs to cut the horizontal lines through 1, 2, ...etc.at $P_{1}$, $P_{2} . .$. etc.
8. Draw a smooth curve (cycloid) through $\mathrm{P}, \mathrm{P}_{1}$, P2...etc.

## Solution

To draw normal and tangent at a given point D
9. With $D$ as centre and radius equal to radius of the rolling circle, cut the line of locus of centre at $\mathrm{C}^{\prime}$.
10.From $C^{\prime}$ draw a perpendicular line to $P Q$ to get the point $E$ on the base line. Connect DE, the normal.
11.At D , draw a line perpendicular to DE and get the required tangent TT.

## Problem 1



## Problem 1



Take C1, C2, C3... C12 as centres and radius equal to radius of generating circle ( 20 mm ).

## Applications

1. Cycloid is used in the design of gear tooth system.
2. It has application in conveyor for mould boxes in foundry shops and
3. some other applications in mechanical engineering.

## Exercise

Problem 2 :
Draw a cycloid formed by a rolling circle 50 mm in diameter. Use 12 divisions. Draw a tangent and a normal at a point on the curve 30 mm above the directing line.

## Exercise

Problem 3 :
A circle of 40 mm diameter rolls on a straight line without slipping.
In the initial position the diameter PQ of the circle is parallel to the line on which it rolls.
Draw the locus of the points $P$ and $Q$ for one complete revolution of the circle.

## Exercise

Problem 4 :
A circle of 40 mm diameter rolls on a horizontal line.
Draw the curve traced out by a point $R$ on the circumference for one half revolution of the circle.

For the remaining half revolution the circle rolls on the vertical line.
The point $R$ is vertically above the centre of the circle in the starting position.

## Exercise

Problem 5 :
A circle of 40 mm diameter rolls on a Straight line without slipping.
Draw the curve traced out by a point $P$ on the circumference for 1.5 revolution of the circle.

Name the curve.Draw the tangent and normal at a point on it 35 mm from the line.


## Construction of Epicycloid

## Epicycloid

1. Epicycloid is a curve traced by a point on the circumference of a circle which rolls without slipping on the outside of another circle.

## Problem 6

Draw an epicycloid of rolling circle $40 \mathrm{~mm}(2 \mathrm{r})$, which rolls outside another circle (base circle) of 150 mm diameter (2R) for one revolution. Draw a tangent and normal at any point on the curve.

## Solution

1. In one revolution of the generating circle, the generating point $P$ will move to a point $Q$, so that the $\operatorname{arc} P Q$ is equal to the circumference of the generating circle. $\theta$ is the angle subtended by the $\operatorname{arc} \mathrm{PQ}$ at the centre O .

Arc PQ


## Solution

2. Taking any point $O$ as centre and radius ( R ) 75 mm , draw an arc $P Q$ which subtends an angle $\theta=96^{\circ}$ at $O$.
3. Let $P$ be the generating point. On OP produced, mark PC $=r=20 \mathrm{~mm}=$ radius of the rolling circle. Taking centre C and radius $r(20 \mathrm{~mm})$ draw the rolling circle.
4. Divide the rolling circle into 12 equal parts and name them as $1,2, .3$ etc in the CCW direction, since the rolling circle is assumed to roll clockwise.
5. O as centre, draw concentric arcs passing through $1,2,3$, . . . etc.

## Solution

6. $O$ as centre and $O C$ as radius drew an arc to represent the locus of centre.
7. Divide the arc PQ into same number of equal parts (12) and name them as $1^{\prime}, 2^{\prime}, \ldots$. etc.
8. Join $01^{\prime}, 02^{\prime}$. . . etc. and produce them to cut the locus of centre at C1,C2. . etc.
9. Taking C1 as centre and radius equal to r , draw an arc cutting the arc through 1 at P1. 'Similarly obtain the other points and draw a smooth curve through them.

## Solution

To draw a tangent and normal at a given point M :
10. M as centre, end radius $\mathrm{r}=\mathrm{CP}$ cut the locus of centre at the point N .
11. Join NO which intersects the base circle arc PQ at $S$.
12. Join MS, the normal and draw the tangent perpendicular to it.

## Solution





Construction of Hypocycloid

## Hypocycloid

Hypocycloid is a curve traced by a point on the circumference of a circle which rolls without slipping on the inside of another circle.

## Problem 7

Draw a hypocycloid of a circle of 40 mm diameter which rolls inside another circle of 200 mm diameter for one revolution. Draw a tangent and normal at any point on it.



Construction of Involutes

## Involutes

1. An involutes is a curve traced by a point on a string as it unwinds from around a circle or a polygon.

## Problem 8

## Draw the involute of a square of side 20 mm .

## Solution 8

1. Draw the square $A B C D$ of side 20 mm .
2. With $A$ as centre and $A B$ as radius, draw an arc to cut DA produced at $\mathrm{P}_{1}$.
3. D as centre and $\mathrm{DP} \mathrm{P}_{1}$ as radius draw an arc to cut CD produced at $\mathrm{P}_{2}$.

## Solution 8

4. C as centre and $\mathrm{CP}_{2}$ as radius draw an arc to cut $B C$ produced at $\mathrm{P}_{3}$.
5. Similarly, $B$ as centre and $B P_{3}$ as radius draw an arc to cut $A B$ produced at $\mathrm{P}_{4}$.

## Solution 8

## NOTE :

$\mathrm{BP}_{4}$ is equal to the perimeter of the square. The curved obtained is the required involute of the square.

## Solution 8

To draw a normal and tangent at a given point $M$.

1. The given point M lies in the arc P3 P4.
2. The centre of the arc P3 P4 is point $B$.
3. Join $B$ and $M$ and extend it which is the required normal.
4. At M draw perpendicular to the normal to obtain tangent TT.

C as centre C $\mathrm{P}_{2}$ as radius draw an arc to
cut $B C$ at $P_{3}$
$B$ as centre $\mathrm{BP}_{3}$ as radius draw an arc to
cut $A B$ at $P_{4}$


## Problem 9

A coir is unwound from a drum of 30 mm diameter. Draw the locus of the free end of the coir for unwinding through an angle of $360^{\circ}$. Draw also a normal and tangent at any point on the curve.

## Solution 9

1. Draw the given circle of 30 mm diameter (D).
2. Divide the circle into 12 equal parts as $1,2,3 \ldots$ 12. Let $P$ be the starting point i.e. one end of the thread.
3. Draw a line PQ tangential to the circle at $P$ and equal to $\pi D$.
4. Divide PQ into 12 equal parts as $1^{\prime}, 2^{\prime}, \ldots . .12^{\prime}$.
5. Draw tangents at points $1,2,3 \ldots$ etc. and mark $\mathrm{P} 1, \mathrm{P} 2, \ldots \mathrm{P} 12$ such that $1 \mathrm{P} 1=\mathrm{Pl} ; 2 \mathrm{P} 2=\mathrm{P} 2^{\prime} ; 3 \mathrm{P} 3=$ P3' etc.

## Solution 9

6. Draw a smooth curve through P, P1, P2 . . . P12 (involute of the given circle).

## Solution 9

Tangent and normal to the involute of the circle at a given point M :

1. Draw a line joining $M$ and the centre of the circle O.
2. Mark the mid-point $C$ on $O M$.
3. With $C$ as centre and $M C$ as radius describe e semi-circle to cut the given circle at B.
4. Join MB , which is the required normal.
5. At $M$, draw a line perpendicular to $M B$, to get the required tangent TT.


## Problem 10

Draw the involute of a circle of diameter 40 mm . Draw also a normal and tangent at any point on the curve.

## Problem 11

Draw one turn of the involute of a circle 50 mm in diameter. Draw a tangent and normal to the curve at a point 80 mm from the centre of the circle.

## ORTHOGRAPHIC PROJECTION



## ORTHOGRAPHIC PROJECTION

## PROJECTION

1. The figure or view formed by joining, in correct sequence, the points at which these lines meet the plane is called the projection of the object. (It is obvious that the outlines of the shadow are the projections of an object).

## ORTHOGRAPHIC PROJECTION

PROJECTION


## ORTHOGRAPHIC PROJECTION

## PROJECTORS

1. The lines or rays drawn from the object to the plane are called projectors.

## ORTHOGRAPHIC PROJECTION

## PLANE OF PROJECTION

1. The transparent plane on which the projections are drawn is known as plane of projection.

Projection of Plane

## ORTHOGRAPHIC PROJECTION

TYPES OF PROJECTION

1. Pictorial Projections
a) Perspective Projection
b) Isometric Projection
c) Oblique Projection
2. Orthographic Projection

## ORTHOGRAPHIC PROJECTION

1. PICTORIAL PROJECTIONS

The projections in which the description of the object is completely understood in one view is know as Pictorial Projection.

P P

C O
T J
O E
R C
I T
A I
L O
N
S


Fig. 79. Oblique Projection of Fig. 80. Isometric Axes.

## ORTHOGRAPHIC PROJECTION

2. ORTHOGRAPHIC PROJECTIONS
'ORTHO' means 'right-angle' and ORTHOGRAPHIC means right-angled drawing.

When the projectors are perpendicular to the plane on which the projection is obtained it is known as Orthographic Projection.

## ORTHOGRAPHIC PROJECTION

2. ORTHOGRAPHIC PROJECTIONS


## ORTHOGRAPHIC PROJECTION

## 2. ORTHOGRAPHIC PROJECTIONS


(a)

OBSERVER
AT INFINITY AT INFINITY

## ORTHOGRAPHIC PROJECTION

Vertical Plane
Extend the rays or projectors further to meet a vertical (Transparent) plane (V.P) located behind the object.


## ORTHOGRAPHIC PROJECTION

Horizontal Plane
As front view alone is insufficient for the complete description of the object, let us assume another plane, called Horizontal plane (H.P.) hinged perpendicular to V.P.


## ORTHOGRAPHIC PROJECTION

XY Line
The line of intersection of V.P. and H.P. is called the Reference Line and denoted as XY.

## ORTHOGRAPHIC PROJECTION

## TERMINOLOGY

1. V.P. and H.P. are called as principle planes of projection or reference planes.
2. They are always transparent and at right-angles to each other.
3. The projection on V.P. is Front view
4. The projection on H.P. is Top view

## ORTHOGRAPHIC PROJECTION

## FOUR QUADRANTS

When the planes of projections are extended beyond their line of intersection, they form Four Quadrants or Dihedral Angles.

POSITION OF THE OBSERVER
The observer will always be in the right side of the four quadrants.

ALWAYS ROTATE H.P.
CLOCKWISE TO OPEN-OUT


## ORTHOGRAPHIC PROJECTION

## FIRST ANGLE PROJECTION

when the object is situated in first quadrant, that is in front of V.P. and above H.P. the projection obtained on these planes is called First Angle Projection.

## ORTHOGRAPHIC PROJECTION

## FIRST ANGLE PROJECTION

1. The object lies in between the observer and the plane of projection.
2. The front view is drawn above the $X Y$ line and the. top view below XY. (Here, above XY line represents V.P. and below XY line represents H.P.).

## ORTHOGRAPHIC PROJECTION

## FIRST ANGLE PROJECTION

3. In the front view, H.P. coincides with $X Y$ line and in top view V.P. coincides with XY line.
4. Front View shows the length (L) and height (H) of an object. Top View shows the length (L) and breadth (B) or width (W) or thickness (T) of it.


## ORTHOGRAPHIC PROJECTION

THIRD ANGLE PROJECTION
In this the object is situated in Third Quadrant.
The planes of projection lie between the object and the observer.

The front view comes below the XY line and the top view above it.
The top view above the XY line.


## ORTHOGRAPHIC PROJECTION

## First Angle Projection

1. Object lies between observer and the planes of projection.
2. Front View comes above top view.
3. Object is situated on or above the H.P.
4. Symbol:


## Third Angle Projection

(See fig.9.6) Planes of projection lie between the object and observer.
Top View comes above front view.
Object is situated on or above the ground.


## ORTHOGRAPHIC PROJECTION

## AUXILIARY VERTICAL PLANE (A.V.P.)

1. Auxiliary vertical plane is perpendicular to both V.P. and H.P.
2. Front view is drawn by projecting the object on the V.P.

## ORTHOGRAPHIC PROJECTION

AUXILIARY VERTICAL PLANE (A.V.P.)
3. Top view is drawn by projecting the object on the H.P.
4. The projection on the A.V.P. as seen from left of the object and drawn on the right of the front view, is called Left side view.

## AUXILIARY VERTICAL PLANE (A.V.P.)



## ORTHOGRAPHIC PROJECTION

How to draw the Side View?

1. Rotate the A.V.P. In the direction of the arrow shown, so as to make it to coincide with the V.P.
2. Looking the object from the left, the left side view is obtained and drawn on the right side of the front view.

## AUXILIARY VERTICAL PLANE (A.V.P.)



FIG. 8.5
Orthographic Projections (Front, Top and Left
side views)

## ORTHOGRAPHIC PROJECTION

RULE: In First Angle Projection

1. A.V.P. is positioned on the right side of the V.P. to obtain the left side view.
2. A.V.P. is positioned on the left side of the V.P. to obtain the right side view.

## ORTHOGRAPHIC PROJECTION

RULE: In Third Angle Projection

1. (In Third Angle Projection, A.V.P. is positioned on the right side of the V.P. to obtain the right side view and vice-versa.)


## Freehand Sketching

1. A freehand sketch is a drawing made without the use of drawing instruments.
2. It is not drawn to scale, but should be in good proportion as accurately as possible by eye judgment.

## Freehand Sketching

3. A freehand sketch should contain all the necessary details such as dimensions and actual shape.
4. HB pencil preferable.


Sketching a circle

(c)

## Sketching an ellipse


(a)

(b)

(c)

TOP

## Problem 1

(a)

FRONT

Problem 1


FRONT VEX



## Problem 2



TOP VIEW


Problem 3



## Problem 4


(a)


## Problem 5



## Problem 5



FRONT VIEW



TOP VIEW

## Problem 6



Problem 6


TOPVIEW

## Problem 7



## Problem 7



FRONT VIEW


TOP VIEW

## Problem 8



Problem 8


FRONT VEN


SIDE VIEW


TOPVIEN

## Problem 9



## Problem 9



SIDE VIEN



FROT:T VIEN


Problem 10


## Problem 10



TOP VIEW

Problem 11


Problem 11



Problem 12


Problem 13


Problem 14


Problem 15


Problem 16


Problem 17


FRONT

Problem 18


Problem 19



## Construction of Scales

## Scales

1. It is not always possible or convenient to draw drawings of an object to its actual size.
2. Drawings of very big objects like buildings, machines etc. cannot be prepared in full size.
3. Drawings of very small objects like precision instruments, namely watches, electronic devices etc.

## Full size scale

1. If we show the actual length of an object on a drawing, then the scale used is called full size scale.

## Reducing scale

1. If we reduce the actual length of an object so as to accommodate that object on drawing, then the scale used is called reducing scale.
2. Example:
a) large machine parts
b) Buildings
c) Bridges
d) Survey maps
e) Architectural drawings etc.

## Increasing or Enlarging scale

1. Drawings of small machine parts, mechanical instruments, watches, etc. are made larger than their real size. These are said to be drawn in an increasing or enlarging scale.
NOTE :
The scale of a drawing is always indicated on the drawing sheet at a suitable place either below the drawing or near the title thus "scale 1 : 2".

## Representative Fraction (R.F)

1. The ratio of the drawing size of an object to its actual size is called the Representative Fraction, usually referred to as R.F.

$$
\text { R.F }=\frac{\text { Drawing size of an object }}{\text { Its actual size }} \quad \text { (in same units) }
$$

## Reducing scale R.F

1. For reducing scale, the drawings will have R.F values of less than unity. For example 1 cm on drawing represents 1 m length.

$$
\text { R.F }=\frac{1 \mathrm{~cm}}{1 \times 100 \mathrm{~cm}}=\frac{1}{100}<1 \quad \text { (in same units) }
$$

## Increasing or Enlarging scale R.F

1. For drawings using increasing or enlarging the R.F values will be greater than unity. For example, when 1 mm length of an object is shown by a length of 1 cm .

$$
\text { R.F }=\frac{1 \times 10 \mathrm{~mm}}{1 \mathrm{~mm}}=\frac{10}{1}=10>1
$$

(in same units)

## Metric Measurements

1. 10 decimeters (dm)
2. 10 meters (m)
3. 10 decameters (dam) $=1$ hectometer (hm)
4. 10 hectometer ( hm ) $=1$ kilometer ( km )
$=1$ meter ( m )
= 1 decameter (dam)

## Types of Scales

1. Simple or Plain scales
2. Diagonal scales
3. Vernier scales

## Simple or Plain scales

1. A plain scale is simply a line which is divided into a suitable number of equal parts, the first of which is further sub-divided into small parts.
2. It is used to represent either two units or a unit and its fraction such as km an $\mathrm{hm}, \mathrm{m}$ and dm , etc.

## Simple or Plain scales

## NOTE :

1. Before constructing a scale, it is necessary to know: (a) Its R.F.,
(b) Maximum length to be measured and (c) Divisions it has to show.
2. If the length of scale and distance to be marked are not given in the problem, then assume the scale length $=15 \mathrm{~cm}$.

## Problem 1

Construct a plain scale to show meters when 1 centimeter represents 4 meters and long enough to measure upto 50 meters. Find the R.F. and mark on it a distance of 36 meters.

## Problem 1

1. R.F. $=\frac{\text { Drawing size }}{\text { Actual size }}$ (in same units $)=\frac{1 \mathrm{~cm}}{4 \times 100 \mathrm{~cm}}=\frac{1}{400}$
2. Length of scale $=$ R.F. $x$ maximum length to be measured.
Maximum length to be measured $=50 \mathrm{~m}$ (given) length of scale $=\frac{1}{400} \times 50 \mathrm{~m}=\frac{1}{400} \times 50 \mathrm{~m} \times 100 \mathrm{~cm}$
3. Draw a horizontal line of length $12.5 \mathrm{~cm}(\mathrm{~L})$
4. Draw a rectangle of size $12.5 \mathrm{~cm} \times 0.5 \mathrm{~cm}$ on the horizontal line drawn above.
NOTE: Width of the scale is usually taken as 5 mm

## Problem 1

5. Total length to be measured is 50 m . Therefore divide the rectangle into 5 equal divisions, each division representing 10 m .
NOTE: 1. For dividing the length $L$ into $n$ number of equal parts, use geometrical construction.
6. Use 2 H pencil for the construction lines.
7. Mark 0 (zero) at the end of the first main division.

## Problem 1

7. From 0 , number $10,20,30$ and 40 at the end of subsequent main divisions towards right.
8. Then sub-divide the first main division into 10 sub-divisions to represent meters.
9. Number the sub-divisions. i.e. meters to the left of 0 .
10. Write the names of main units and sub-units below the scale. Also mention the R.F.
11.Indicate on the scale a distance of 36 meters ( 3 main divisions to the right side of $0+6$ subdivisions to the left of 0 .


## DIAGONAL SCALE

1. Plain scales are used to read lengths in two units or to read to first decimal accuracy.
2. Diagonal scales are used either to measure very minute distances such as 0.1 mm etc., or to measure in three units such as $\mathrm{dm}, \mathrm{cm}$ and mm .

## DIAGONAL SCALE

Divide AD into ten equal divisions of any convenient length ( 5 cm )

$$
\begin{aligned}
& \frac{88^{\prime}}{\mathrm{DC}}=\frac{\mathrm{A} 8}{\mathrm{AD}} ; \text { ButA } 8=\frac{8}{10} \mathrm{AD} \\
& \frac{88^{\prime}}{\mathrm{DC}}=\frac{8}{10} \text { i.e. } 88^{\prime}=\frac{8}{10} \mathrm{DC}=0.8 \mathrm{DC}=0.8 \mathrm{AB}
\end{aligned}
$$

11' equal to 0.1 AB
22' equal to 0.2 AB


99' equal to 0.9 AB

## Problem 2

The distance between two stations by road is 200 km and it is represented on a certain map by a 5 cm long line. Find the R.F. and construct a diagonal scale showing a single kilometer and long enough to measure up to 600 km . Show a distance of 467 km on this scale.

## Problem 2

1. Determine R.F $=\frac{5 \mathrm{~cm}}{200 \mathrm{~km}}=\frac{5 \mathrm{~cm}}{200 \times 10^{5} \mathrm{~cm}}=\frac{1}{4 \times 10^{6}}$
2. Calculate length of scale

$$
\mathrm{L}_{s}=\text { R.F } \times \text { maximum } \quad \text { length }=\frac{1}{4 \times 10^{6}} \times 60 \times 10^{5} \mathrm{~cm}=15 \mathrm{~cm}
$$

3. Draw a rectangle $A B C D$ of length 15 cm and width between 40 to 50 mm .
4. Divide $A B$ into 6 equal parts so that each part may represent 100 km .
5. Divide AO into 10 equal divisions, each representing 10 km. Erect diagonal lines through them.

## Problem 2

6. Divide $A D$ into 10 equal divisions and draw horizontal lines through each of them meeting at BC.
7. Write the main unit, second unit, third unit and R.F.
8. Mark a distance of 467 km on the scale.


$$
\text { R.F }=\frac{5 \mathrm{~cm}}{200 \mathrm{~km}}=\frac{5 \mathrm{~cm}}{200 \times 10^{5} \mathrm{~cm}}=\frac{1}{4 \times 10^{6}}
$$

$$
\mathrm{L}_{s}=\text { R.F } \times \text { maximum } \quad \text { length }=\frac{1}{4 \times 10^{6}} \times 60 \times 10^{5} \mathrm{~cm}=15 \mathrm{~cm}
$$

## Problem 3

Construct a diagonal scale of R.F. $=1: 3200000$ to show kilometers and long enough to measure upto 400 km . show distances of 257 km and 333 km on your scale.

## VERNIER SCALE

1. Vernier Scale is a short scale used when a diagonal scale is inconvenient to use due to lack of space.
2. It consists of two parts, i.e., Main Scale (which is a Plane Scale fully divided into minor divisions) and a Vernier Scale.
3. Vernier scale slides on the side of the main scale and both of them are used to measure small divisions up to 3 divisions like diagonal scales.

## VERNIER SCALE

1. Least Count: It is the smallest distance that is measured accurately by the vernies'Scale.
2. It is the difference between a main scale division (m.s.d.) and a vernier scale division (v.s.d.).

## Problem 4

Construct a Vernier scale to read meters, decimeters and centimeters and long enough to measure up to 4 m . R.F. of the scale is $1 / 20$. Mark on your scale a distance of 2.28 m .

## Problem 4

1. Least Count $=$ Smallest distance to be measured $=$ 1 cm (given) $=0.01 \mathrm{~m}$
2. $L=$ R.F. $\times$ Maximum distance to be measured $=$ $(1 / 20) \times 4 \mathrm{~m}=20 \mathrm{~cm}$
3. Main Scale: Draw a line of 20 cm length. Complete the rectangle of $20 \mathrm{~cm} \times 0.5 \mathrm{~cm}$.
Divide it into 4 equal parts each representing 1 meter.

Sub-divide each part into 10 main scale divisions. Hence $1 \mathrm{~m} . \mathrm{s} . \mathrm{d} .=1 \mathrm{~m} / 10=0.1 \mathrm{~m}=1 \mathrm{dm}$.

## Problem 4

4. Backward Vernier: Take 11 divisions on main scale. Divide it into 10 equal parts on vernier scale. So

$$
\begin{aligned}
& 1 \text { v.s.d. }=11 \mathrm{~m} . \mathrm{s} . \mathrm{d} . / 10=11 \times 1 \mathrm{dm} / 10=0.11 \mathrm{~m}=1.1 \\
& \quad \mathrm{dm}=11 \mathrm{~cm} .
\end{aligned}
$$

Mark 0, 55, 110 towards left from 0 on the vernier scale. The units of main divisions is METERS, subdivisions is DECIMETERS and vernier divisions is CENTIMETERS

## Problem 4

$$
\text { 5. } \begin{aligned}
\mathrm{AB} & =(\mathrm{v} . \mathrm{s} . \mathrm{d} \times 8)+(\mathrm{m} . \mathrm{s} . \mathrm{d} \times 14) \\
& =(0.11 \mathrm{~m} \times 8)+(0.1 \mathrm{~m} \times 14)=(0.88+1.4) \mathrm{m}
\end{aligned}
$$



$$
\begin{aligned}
A B & =(v . s . d \times 8)+(m . s . d \times 14) \\
& =(0.11 \mathrm{~m} \times 8)+(0.1 \mathrm{~m} \times 14)=(0.88+1.4) \mathrm{m}
\end{aligned}
$$

